Decorative Laminates

Product Profile





Simplicity is the ultimate sophistication

Grade of Laminates

- COMPACT LAMINATES
- ALL CORE COLOUR LAMINATES
- EXTERIOR LAMINATES
- METAL FOIL LAMINATES
- POST FORMABLE LAMINATES
- DIGITAL PRINTED LAMINATES
- DRY WIPE MARKER BOARD LAMINATES
- CHALK BOARD LAMINATES
- ANTI STATIC ELECTRONIC DISSIPATIVE LAMIANTES
- ELECTRONIC INSULATION GRADE LAMINATES
- FIRE RETARDANT LAMINATES
- SUPPORTIVE LINER
- MULTI COLOUR LAYERED LAMINATES
- LAMINATED PLYWOOD
- FABRIC LAMINATES
- CHEMICAL RESISTANT LAMINATES
- BROWN BALANCING BAKER (BBB)
- ABRASION RESISTANT LAMINATES
- ENGRAVABLE LAMINATES



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Features

- The right surface, just right for your particular application.
- Cleaning of the Durian Anti-Fingerprint and Anti-Scratch Laminates is incredibly easy.
- Cleaning of everyday stains such as coffee, tea, oil, butter, wine, pencils etc. are very easy.







India's First

Anti-Fingerprint Laminates with Highest Abrasion Resista.

To Give Best in Industry's Anti-Fingerprint and Anti Scratch Laminates

Durian Anti-Fingerprint and Anti-Scratch Laminates are flexible surface for you to decorate your interiors be it a horizontal or a vertical space, this laminate is easy to clean which makes it suitable to install in wet areas such as kitchens, washrooms and backyards. It is also popularly used in making furniture and interiors of heavy traffic industry such as offices, commercial buildings, healthcare, spas and malls. Anti-Fingerprint and Anti-Scratch laminates has a beautiful non-gloss texture that can fall prey to fingerprint marks, scratches and scuffs. It has a super smooth extra matt surface solution that is resistance to fingerprints as its non-porous top surface rejects the reflection of light and thus brings you a super matt Anti-Fingerprint surface! Durian Anti-Finger and Anti-Scratch Laminates are revolutionary matt laminates that will change the way you look at interior surfaces. It's a highly matt, zero reflection surface, that is completely resistant to fingerprints and chemicals, making your surface lustrous and pristine.



ANTI-BACTERIAL



ANTI-GRAFFITI



CHEMICAL-RESISTANT

Applications:

Retail shops and counters, kitchen interiors, bedroom furniture, wardrobe and washroom interiors.



ANTI-SCRATCH



ANTI-FINGEDPRINT



ABRASION RESISTANT

















About us...



Durian is the most well-know furniture brand in India. While furniture is our face, our backbone is manufacturing. With over 7 manufacturing plants producing Plywood, Laminates, Veneers, Doors, Sofa, Chair and Modular Furniture; Durian is India's largest interior infrastructure company.

"First impression is the last impression." Inspired by this principal rule of the interior design industry, we started our state of the art factory for the manufacturing of **Decorative High Pressure Laminates** on 1st Feb 2006. Along with Decorative High Pressure Laminates, our factory is also equipped to produce Metal Foil Laminates, Abrasion Resistant Laminates, Dry Wipe Marker Board Laminates, Chalk Board Laminates, Post Forming Laminates, Digital Printed Laminates, Screen Printed Laminates, Exterior Grade Laminates and Door Skins to name a few.



Quality Promise

In order to further guarantee the quality of our finished product, we take extreme care in sourcing raw materials of the highest quality. Our raw materials are acquired from industry leaders throughout the world, including countries such as U.S.A., Italy, France, Germany, Belgium, Japan and Malaysia to name a few.

Our factory is also equipped with a state-of-the-art chemical plant, which manufactures resins used in the production of laminates. Having a modern plant allows our R&D team to experiment with innovative materials to produce quality resins that will stand the test of time. As a result, we are the only brand in India to offer **BFT (Borer, Fungus, Termite) Guard** in our laminates.

We have also incorporated a **7-point Quality Control System** to ensure that every single one of our laminate sheets goes through seven different quality control checkpoints during its production period. This system guarantees that only the highest qualities of products are made available to our valuable customers.

Due to our stringent 7-point quality check and high service standards, we were able to triple the initial production capacity in less than 4 years' time. In order to meet the ever-increasing demand for our products, we have increased our monthly production capacity to over 260,000 sheets with the installation of our third production line.

Certifications

Keeping quality in mind, the factory is certified for ISI 2046, ISO 9001 and ISO 14001. We also adhere to British European Standards (BS EN 438) and NEMA Standards (ANSI/NEMA LD 3). We are proud of the fact that ours' was the first Indian Laminate Manufacturing Company to get accredited with the prestigious FSC Certification.

















International Network

The company understands the importance of technology, both in terms of the machinery used and also with regards to the processes that enable optimal working of the company. Our wide range of products at Durian Laminates indicate that we produce goods that fit international status at our facility, and that we are fully equipped to cater to satisfied customers worldwide. Our national network in India consists of over 45 distributorships and over 3000 authorized dealers. Globally, we are exporting laminates to Dubai, Singapore, Nepal, Pakistan, Moldova, Russia, Israel and Canada. We aspire to increase our client network across many nations in the years to come.



Exterior Compact Grade Laminates

ABOUT EG

DURIAN EG (Exterior Grade) is a self supporting compact grade HPL (High Pressure Laminate) which has excellent stability to withstand shortfalls seen in other exterior application substrates. EG is an ideal option as cladding to decorate the exterior of a building. Since the material is decorative at both the sides it can be used as panelling also.

Exterior Grade is resistant to water, Ultra Violet light, adverse weather, termite and borer. Meeting the international standard EN 438 Exterior Grade has high resistance to abrasion and color fading in exterior conditions.

Technical Details

| 1 10 1 | EXTERIOR GRADE COMPACT I | | | | | | | | |
|--------------------------|---|---|----------------|--|--|--|--|--|--|
| SIZE ; 2440mm. X 1220mm. | | | | | | | | | |
| SI. NO. | Properties Properties | EDF Grade Specification As per EN 438 - PARET 6 | XCL. values 1 | | | | | | |
| 1 | Thickness (mm.) (max.) | | | | | | | | |
| /.0 | 5.00 <= t < 8.00 (mm.) | 6.00 +- 0.40 mm. | 6.15 mm. | | | | | | |
| 2 | Length (mm.) | 2440.00 + 10.00 / - 0.00 mm. | 2441.00 mm. | | | | | | |
| 3 | Width (mm.) | 1220.00 + 10.00 / - 0.00 mm. | 1221.00 mm. | | | | | | |
| 4 | Edge Straightness mm . (max.) | 1.50 mm. / m. | 0.90 mm. / m. | | | | | | |
| 5 | Edge Squareness mm . (max.) | 1.50 mm. / m. | 0.80 mm. / m. | | | | | | |
| 6 | Flatness (mm.) (max.) | | | | | | | | |
| /36 | 2.00 <= t < 6.00 mm. | 8.00 rnm. / m. | 4.00 mm / m. | | | | | | |
| 00/ | 6.00 <= t < 10.00 mm. | 5.00 mm. / m. | 2.50 mm. / m. | | | | | | |
| | t > = 10.00 mm. | 3.00 mm. / m. | 1.30 mm. / m. | | | | | | |
| 7 | Flexural Modulus (min.) | 9000 Mpa. | 13966 Mpa. | | | | | | |
| 8 | Flexural Strength (min.) | 80 Mpa. | 114 Mpa. | | | | | | |
| 9 | Tensile Strength (min.) | 66 Mpa. | | | | | | | |
| 10 | Density, gm. / cm3 (min.) | | | | | | | | |
| 11 | Resistance to impact by large diameter ball, | 1.45 gm. / cm3 | | | | | | | |
| | a) Drop heigh mm. (mm.) | | | | | | | | |
| | 2.00 <= t < 5.00 mm. (t= nominal thickness) | 1400.00 mm. | 1600.00 mm. | | | | | | |
| | t=>5.00 mm. | 1800.00 mm. | 2000.00 mm. | | | | | | |
| | b) Indenation dia. Mm. (max.) | 10.00 mm. | 6.00 mm. | | | | | | |
| 12 | Resistance to wet conditions | | 1 10811 108 | | | | | | |
| | a) Mass increase (%) max. | | | | | | | | |
| | 2.00 <= t < 5.00 mm. (t=nominal thickness) | 10% | 4% | | | | | | |
| | t=>5.00 mm. | 8% | 3% | | | | | | |
| 01 | b) Appearance not worse than | Rating 4 | Rating 5 | | | | | | |
| 13 | Dimensional stability at elevated temperature, | | Truthing 0 | | | | | | |
| | 2.00<= t < 5.00 mm. (t= nominal thickness) | | | | | | | | |
| 9// | a) Longitudinal, % max. | 0.40% | 0.25% | | | | | | |
| /. 6 | b) Transverse, % max | 0.80% | 0.45% | | | | | | |
| 35/ | t=> 5.00 mm. | | 100// 100/ | | | | | | |
| 2// | a) Longitudinal, % max. | 0.30% | 0.20% | | | | | | |
| /.6 | b)Transverse,% max | 0.60% | 0.40% | | | | | | |
| 14 | Resistance to climatic shock | 0.00% | 0.4070 | | | | | | |
| 17 | a) Appearance | Rating 4 | Rating 4 | | | | | | |
| /20 | b) Flexural Strength index. Min. | 0.95 | 1.10 | | | | | | |
| | c) Flexural modulus index. Min. | 0.95 | 1.50 | | | | | | |
| 15 | Resistance to artificial weathering (Including Light Fastness) | After 650 MJ/m2 radiant | 3000 hrs passe | | | | | | |
| | <u> </u> | Exposure (3000 hrs) | | | | | | | |
| V | a) Gray scale rating (not worse than) | Rating 3 | Rating 4 | | | | | | |
| | b) Appearance (min.) | Rating 4 | Rating 4 | | | | | | |
| 16 | Resistance to UV light | Ater 1500 hrs Exposure | 1500 hrs passe | | | | | | |
| <u> </u> | a) Gray scale rating (not worse than) | Rating 3 | Rating 4 | | | | | | |
| | b) Appearance (min.) | Rating 4 | Rating 4 | | | | | | |
| 17 | Spread of flame | Class 1 | Class 1 | | | | | | |
| | Remark ; E (Exterior Grade), D (Severe use), F (Flame Retardant Grade) | | | | | | | | |

Interior Grade Laminates



Technical Details

| | UNIT | SPECIFIED VALUE | | | | DURIAN RESULT | |
|---------------------------------|-----------|---|------------|------------|--------------|---------------|--------------|
| PROPERTIES | | IS:2046/95 | BSEN438 | DINEN438 | ISO4586-1 | VGS | HGS |
| Surface Wear Resistance | REV. | 350/ | 350 | 350 | 350/ | 350 Min | 500 Min |
| Boiling Water Resistance | | | | | | | |
| • Thickness Increase | % | 12.0 Max | 14.0 Max | 14.0 Max | 14.0 Max | | |
| Weight Increase | % | 14.0 Max | 12.0 Max | 12.0 Max | 12.0 Max | 7 | 6 |
| • Appearance | | Grade | | | (3) (3) 4(| | |
| Dimension Stability | | | | | | | |
| • MD (Machine Direction) | L-% | 0.53 Max | 0.625 Max | 0.625 Max | 0.625 Max | 0.45 | 0,35 |
| • CD (Cross Direction) T-% | T-% | 1.01 Max | 1.100 Max | 1.100 Max | 1.100 Max | 0.65 | 0.55 |
| Resistance to High | | <i>[] [] []</i> | | | | | |
| Temperature & Cigarette Burns | | Grade | 3 | 3 | 3 | 3 | 4 |
| Resistance to Steam | Grade | <i>-</i> | | | () () 4(| 5 | (5) |
| Resistance to Dry Head | | | | | | | |
| · Gloss | Grade | 3/3/ | | (3) | 36 | / (/ 4 / | (4) |
| • Other | | 4 | 4 | 4 | 4 | 5 | 5 |
| Resistance to Cracking | Grade | <i>[]</i> | | 69 63 | (3) (3) 4(3) | 5 | (5) |
| Resistance To Scratching | Newton | 2.0 | 2.0 | 2.0 | 2,0 | 2.5 | 3.5 |
| Small Diameter. Ball Resistance | Newton | 20/ | 20 | 20 | /20/ | 25 | 28/ |
| Specific Gravity | gm/cm3 | | | | | 1.38 to 1.45 | 1.38 to 1.45 |
| Resistance to Staining | Grade | | | (I) (I) (I | (I) (I) (S | | |
| • Acetone | | 5 | 5 | 5 | 5 | 5 | 5 |
| • Coffee | | 5/ | / (5)/ | (5) | 5/ 6/ 5/ | / (/ 5 / | (5) |
| Sodium Hydoxide | | 5 | 5 | 5 | 5 | 5 | 5 |
| 25% Solution | (69) (| 9/69/63 | | 69 69 c | <u> </u> | 7 (3) (3) | |
| • Hydrogen | | | | 4 | 4 | 5 | 5 |
| Peroxide - 30% | | <u> </u> | | 69 69 6 | (1) (1) (c) | | |
| • Shoe Polish | | A A A | | 47 | 4 | 5 | 5 |
| Citric Acid-10 % solution | (69) C | <i>)</i> // (<i>)</i> // 4(<i>)</i> / | / (3) (4)/ | 6/ 64 | 4(| / (5)/ 5 | 5 |
| Resistance to Color Change in | | | | | | | |
| Xenon Arc Light in Enclosed | Blue Wool | 6 Min. | 6 Min. | 6 Min. | 6 Min. | 6 Min. | 6 Min. |
| Carbon Arc Light | Standard | 5 Min. | 5 Min. | 5 Min. | N/A | 5 Min. | 5 Min. |

Grade: 5-Highest, 1-Lowest, VGS-Vertical Grade Standard, HGS: Horizontal Grade Standard

